

Original Instructions

MAG-6000 SERIES



PROFESSIONAL HEDGE TRIMMER BLADE SHARPENERS



THANK YOU,

We sincerely appreciate your decision to make Magna-Matic your hedge trimmer blade sharpener. We understand there are other choices in the marketplace, and we are extremely confident that after the first few blades you sharpen, it will be evident you've chosen the best machine for the job. Rest assured that if you have a question or problem you will have complete customer support for all of our products.

800-328-1110 (USA & CANADA) or 920-564-2366
<https://www.magna-matic.com>

Please be sure all the items are in the box and inspect for shipping damage, or for missing parts. Contact Magna-Matic right away to remedy any problems due to shipping. 800-328-1110

BOX INVENTORY

MAG-6000 Hedge Trimmer Blade Sharpener

- (1) MAG-6000 Sharpener
- (1) LED task light (packed in white box)
- (1) 100 grit belt (mounted in MAG-6000)
- (1) 120 grit belt (bagged)
- (1) T-Handle T15 torx wrench (packed in brown box)
- (1) Drive cover with port (packed in brown box)
- (1) Bag with 2 small brackets and hardware (packed in brown box)
- (1) Bag of 6 knobs and 3 fence bars (packed in brown box)

Packed in 2nd flat-pack box

- (1) Large fixed table top
- (1) Small removable table top
- (2) Long angle table top support rail

IMPORTANT: REMOVE THE LONG ANGLE SUPPORT RAILS FROM THE TABLE LARGE AND SMALL TABLE TOP.

We have these pre-assembled ONLY to make the structure stronger for shipment.

**QUICK START
VIDEOS**

SCAN ME

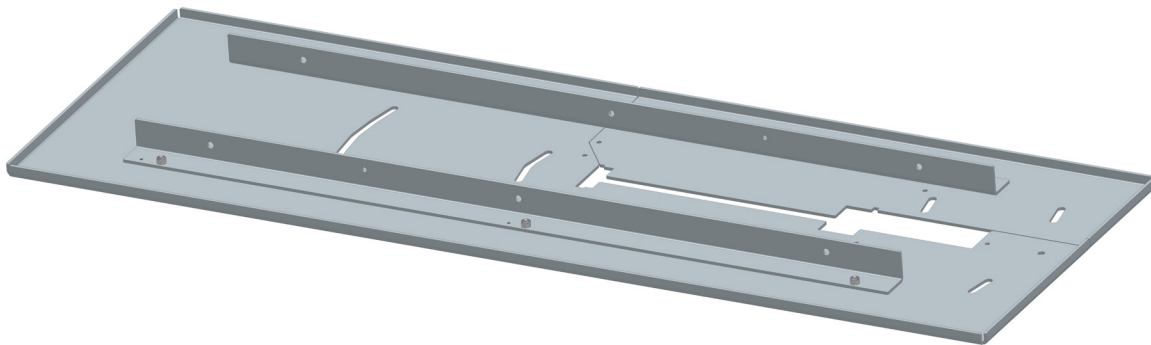


MAGNA-MATIC®

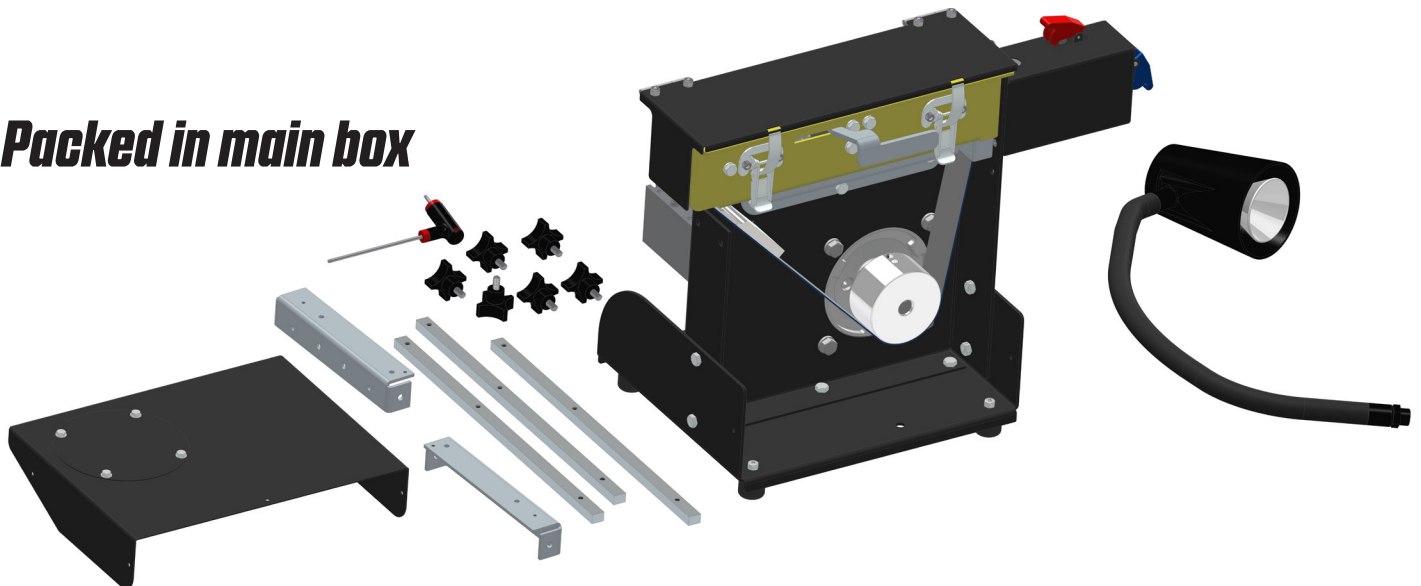
QUICK START VIDEOS SCAN QR CODE

We recommend using the videos, it makes set-up and understanding the machine much easier.

Packed in large flat box



Packed in main box



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THE SAFE WAY IS THE ONLY WAY TO GRIND!



WARNING

WHEN USING ELECTRIC TOOLS, BASIC SAFETY PRECAUTIONS SHOULD ALWAYS BE FOLLOWED TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, AND PERSONAL INJURY.



CAUTION




BLADES HAVE SHARP EDGES - ALWAYS WEAR PROTECTIVE GLOVES AND SAFETY GLASSES!



















Before handling any equipment read and understand the instructions.

- **Grounding Instructions** - This tool must be grounded while in use to protect the operator from electric shock. The tool is equipped with an approved three conductor cord and three prong grounding type plug to fit the proper grounding type receptacle. The green (or green and yellow) wire is the grounding wire.
- **Extension Cords** - Use only three wire extension cords which have three prong grounding type plugs and three pole receptacles which accepts the tool's plug. Replace or repair damaged cords.
- **Keep Work Area Clean** - Clean benches and floors to prevent slip, trip, or falls.
- **Consider Working Environment** - Don't use power tools in damp or wet locations. Keep work area well lit. Don't expose power tools to rain.
- **Do not use tool** in presence of flammable liquids or gases.
- **Keep Children Away** - All visitors should be kept a safe distance from the work area. Do not let visitors have contact with the tool or the extension cord.
- **Store Idle Tools** - When not in use, tools should be stored in dry, high or locked-up places out of reach of children.
- **Do Not Force Tool** - It will do the job better and safer at the rate for which it was designed.
- **Do Not Over-Reach** - Keep proper footing and balance at all times
- **Use Safety Glasses** - Also face or dust mask-wrap around goggles, or other eye protection.
- **Wear Proper Apparel** - Do not wear loose clothing or jewelry that can get caught in moving parts. Gloves and non-skid footwear are required when working. Wear protective hair covering to contain long hair.
- **Do Not Abuse Cord** - Never carry tool by cord or pull it to disconnect from receptacle.
- **Keep cord away** from heat, oil, and sharp edges.
- **Disconnect Tool** - When not in use; before servicing; when changing abrasive belts.
- **Avoid Accidental Starting** - Don't carry plugged in tool. Be sure switch is off when plugging in.
- **KEEP GUARDS IN PLACE.**
- **Guard Against Electrical Shock** - Prevent body contact with grounded surface. For example: pipes, radiators, etc.
- **Stay Alert** - Watch what you are doing. Use common sense. Do not operate tool when you are tired, or under the influence of any drugs or alcohol.
- **Check Damaged Parts** - Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function.
- **Check for alignment** of moving parts, breakage of parts, mounting and any other condition that effect its operation. All parts should be properly repaired or replaced. Do not use this tool if the switch does not turn it on or off.
- **Never Leave Tool Unattended** - Turn the power off. Don't leave the tool until it comes to a complete stop.

SAFETY LABELS

SAFETY COLOR	DEFINITION
 DANGER	Interaction with the hazard will cause severe injury or death.
 WARNING	Interaction with the hazard could cause severe injury or death.
 CAUTION	Interaction with the hazard could cause minor or moderate injury.

SAFETY ICON	DEFINITION
 WARNING     	
	Read all included manuals and bulletins included with this equipment.
	Always wear protective gloves when operating this equipment. Gloves are required.
	Always wear protective eye wear when operating this equipment. Eye protection required.
	Always wear protective hearing protection when operating this equipment. Hearing protection required.
	Always wear respiratory protection when operating this equipment. Respiratory protection required.

SAFETY ICON	DEFINITION
 DANGER 	Keep clear of the abrasive belt. Contact will cause severe cuts or abrasions. Always keep safety guards in place.
	Disconnect power before servicing machine Always keep safety panels in place.
 WARNING 	Keep clear of pulleys and belts. Contact will cause severe injury. Always keep safety guards in place.

QUICK START VIDEOS

SCAN ME



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ASSEMBLY & TESTING

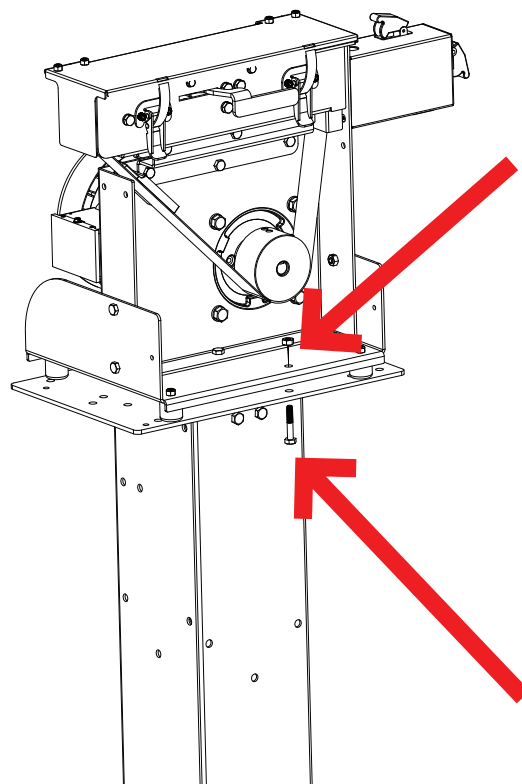
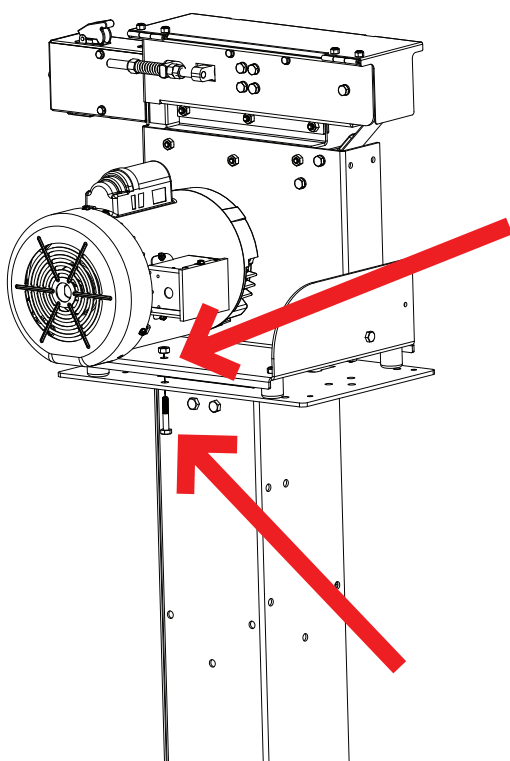


CAUTION

TURN OFF
AND UNPLUG
BEFORE SERVICING!

IF YOU PURCHASED A STAND - ASSEMBLE IT FIRST

1. Assemble the pedestal stand (scan QR code for videos), note the stand will not have the arm for a balancer, it is just a pedestal for the MAG-6000.
2. Place the MAG-6000 on the stand table top.
3. Use two 1/4-20 x 1.5" long bolts and 1/4-20 nuts to connect the MAG-6000 to the stand.
4. Bring the bolt up through the bottom of the table top, and have the nut inside the MAG-6000.
5. Tighten them until you see the rubber feet compress just a little bit.
6. Do not crush/mushroom the rubber feet.



QUICK START
VIDEOS

SCAN ME



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HARDWARE & TOOLS REQUIRED

- 7/16" socket & open end wrench
- (2) 1/4-20x1.5" long bolts
- (2) 1/4-20 nuts

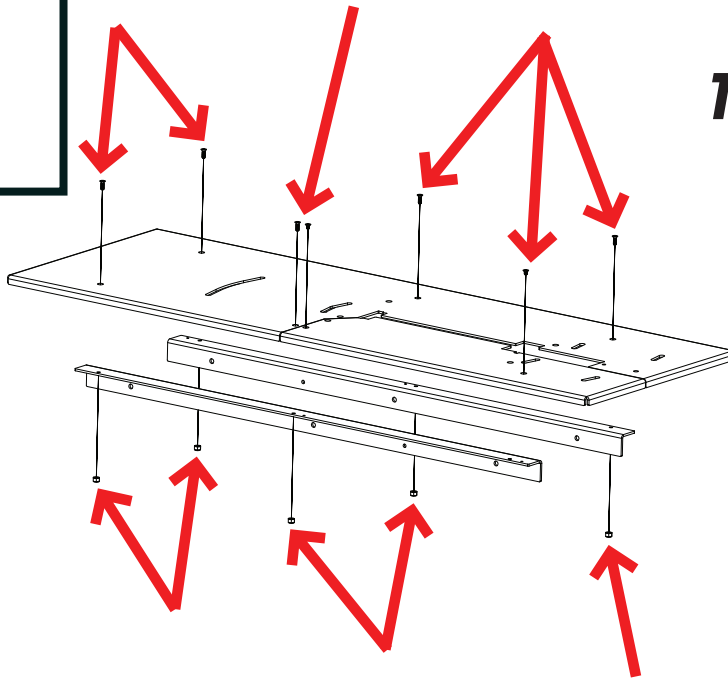
PRO-TIP: If you purchased a MAG-200 Dust Collector don't forget to install the brackets to hang it. Dust collector hangs "under" the on/off switches, see image.

REMOVE THE LONG ANGLE SUPPORT RAILS FROM THE TABLE TOP.

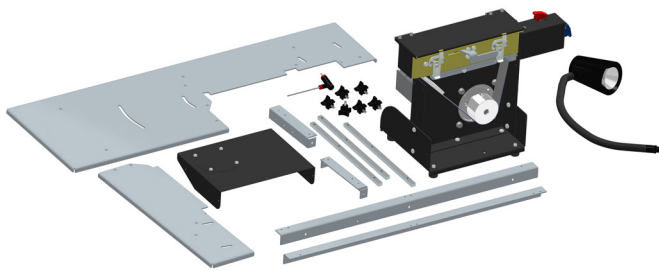
1. We assembled these rails to the table top at the factory to help keep the table strong during shipment so it would not be damaged in transit.
2. It is necessary to disassemble the long support rails from the two table top sections.
3. You will use the supplied T15 torx wrench and a 11/32" wrench.
4. KEEP ALL OF THIS HARDWARE you will need it later.
5. These long support rails must be removed or it will be more difficult to assemble it to the MAG-6000.

HARDWARE & TOOLS REQUIRED

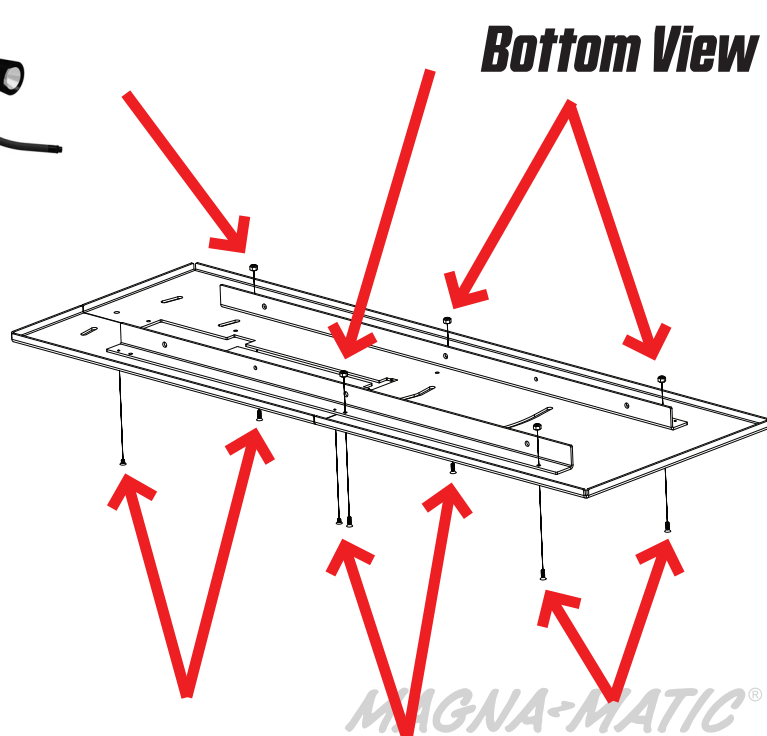
- T15 torx wrench
- 11/32" wrench



Top View



All the parts should look like this after taking the long rails off.



Bottom View

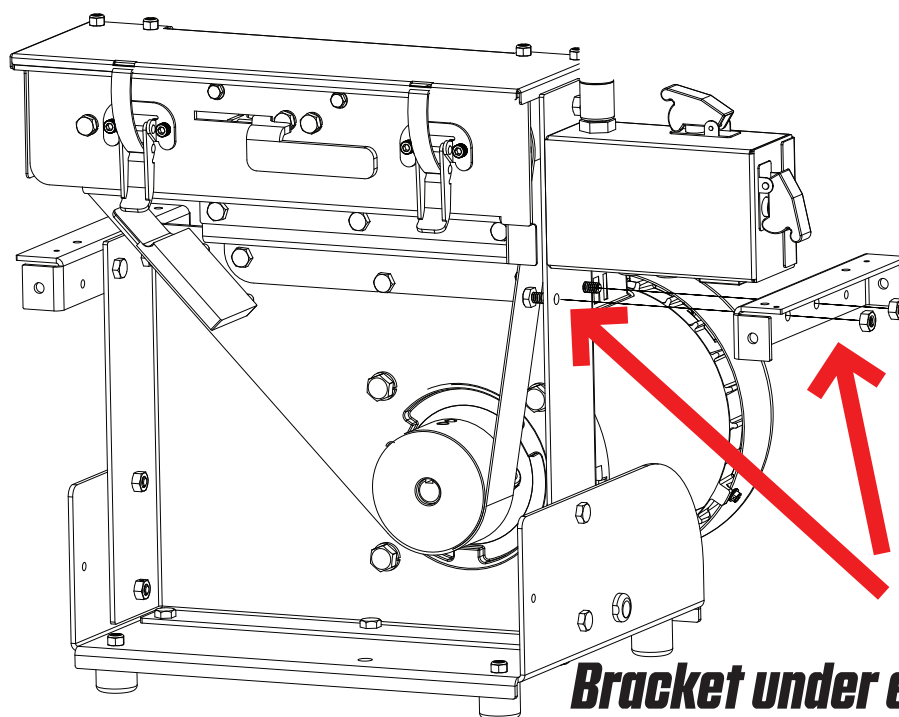
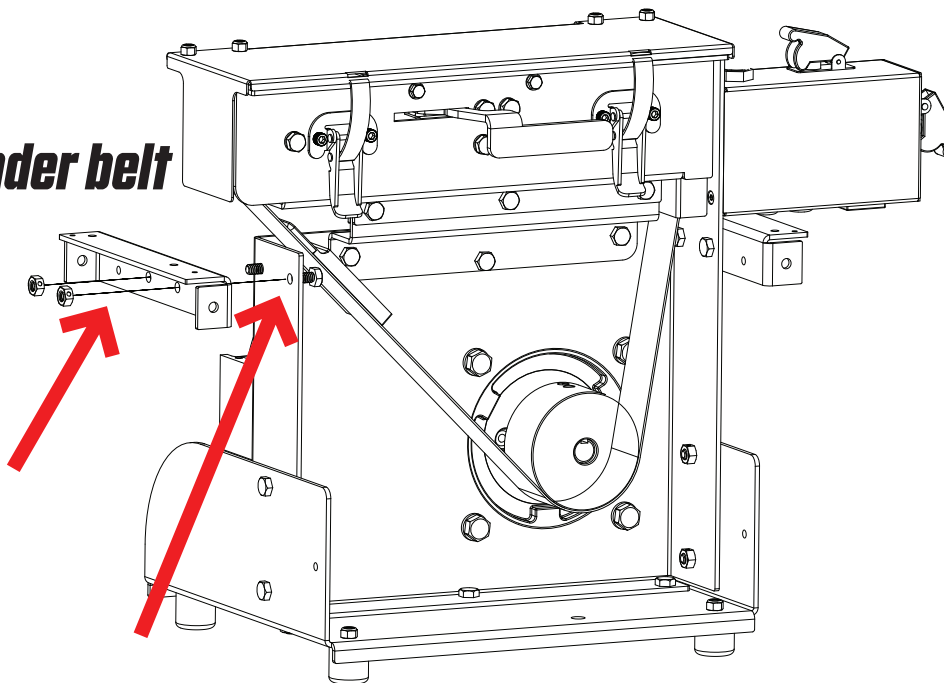
INSTALL THE SHORT BRACKETS

1. Install the two short support brackets, use 1/4-20 x 1/2" long bolts with the 1/4-20 nuts.
2. One bracket is under the belt support the other is under the electrical box.
3. Place the bolt on the inside of the frame as shown. The nuts should be against the short zinc plated bracket.
4. **DO NOT TORQUE THESE BOLTS TIGHT YET.**
5. These must be loose to make the table square.

HARDWARE & TOOLS REQUIRED

- 7/16" socket & open end wrench
- (4) 1/4-20x1/2 long bolts
- (4) 1/4-20 nuts

Bracket under belt



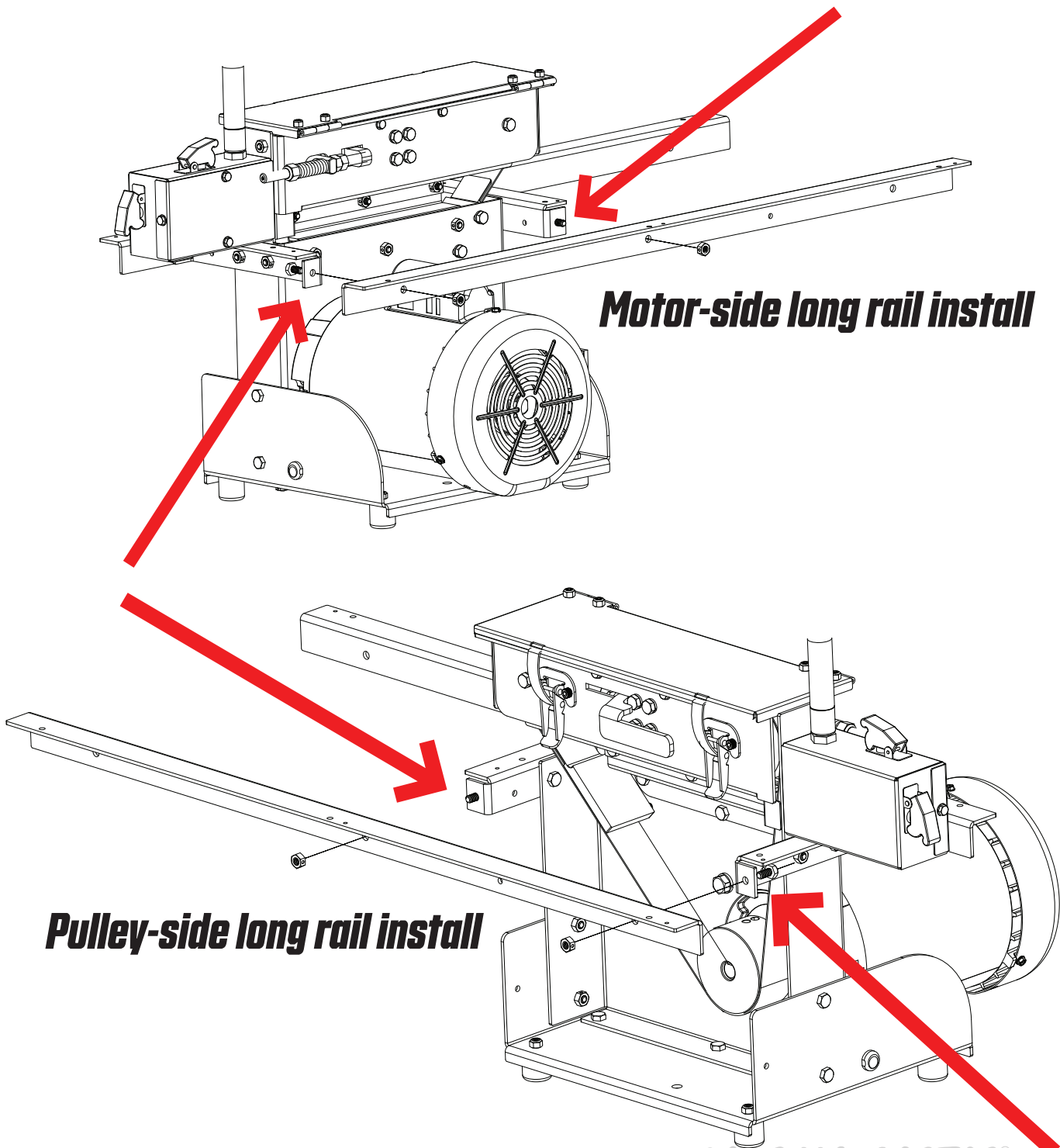
Bracket under electrical box

INSTALL THE LONG BRACKETS

1. Install the two long angled brackets to the short brackets.
2. Use 1/4-20 x 1/2" long bolts with the 1/4-20 nuts.
3. **DO NOT TORQUE THESE BOLTS TIGHT YET.**
4. These must be loose to make the table square.

HARDWARE & TOOLS REQUIRED

- 7/16" socket & open end wrench
- (4) 1/4-20x1/2 long bolts
- (4) 1/4-20 nuts



Motor-side long rail install

Pulley-side long rail install

INSTALL THE LARGE TABLE TOP

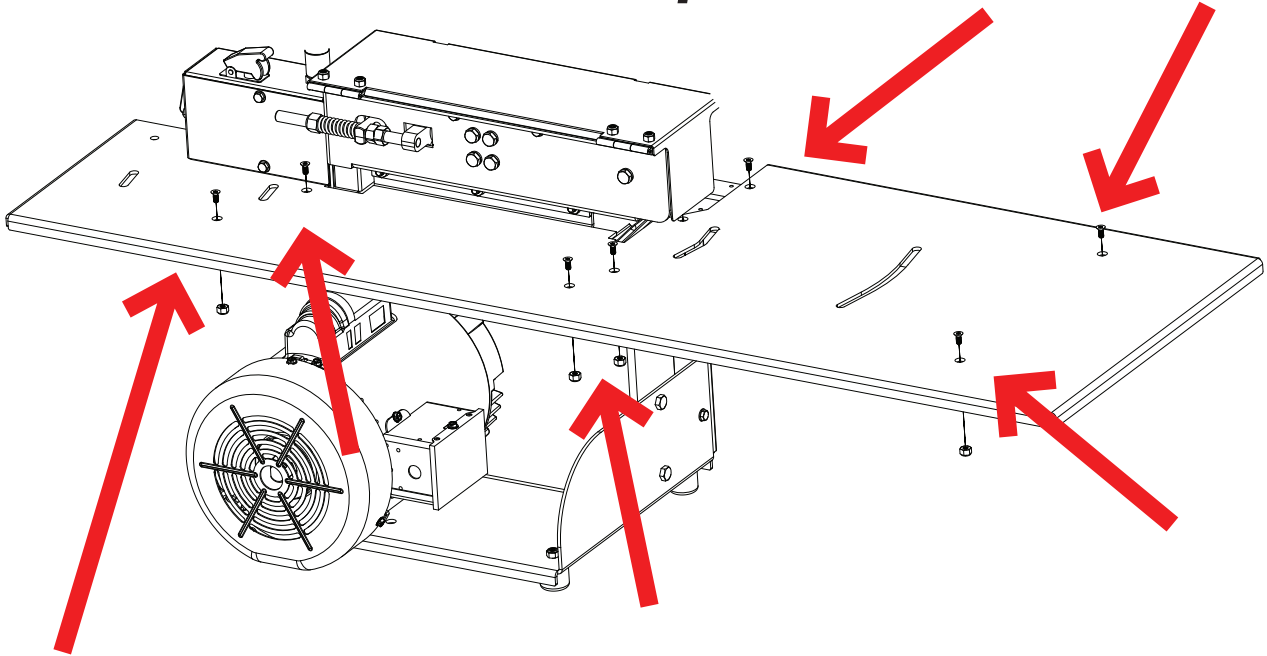
1. Install the large table top to the angled brackets.
2. Use 8-32 x 1/2" Torx Flat Head T15 Torx screws with the nylon insert nuts.
3. You will need the included T15 torx wrench and an 11/32" wrench.
4. DO NOT TORQUE THESE BOLTS TIGHT YET.
5. These must be loose to make the table square.

HARDWARE & TOOLS REQUIRED

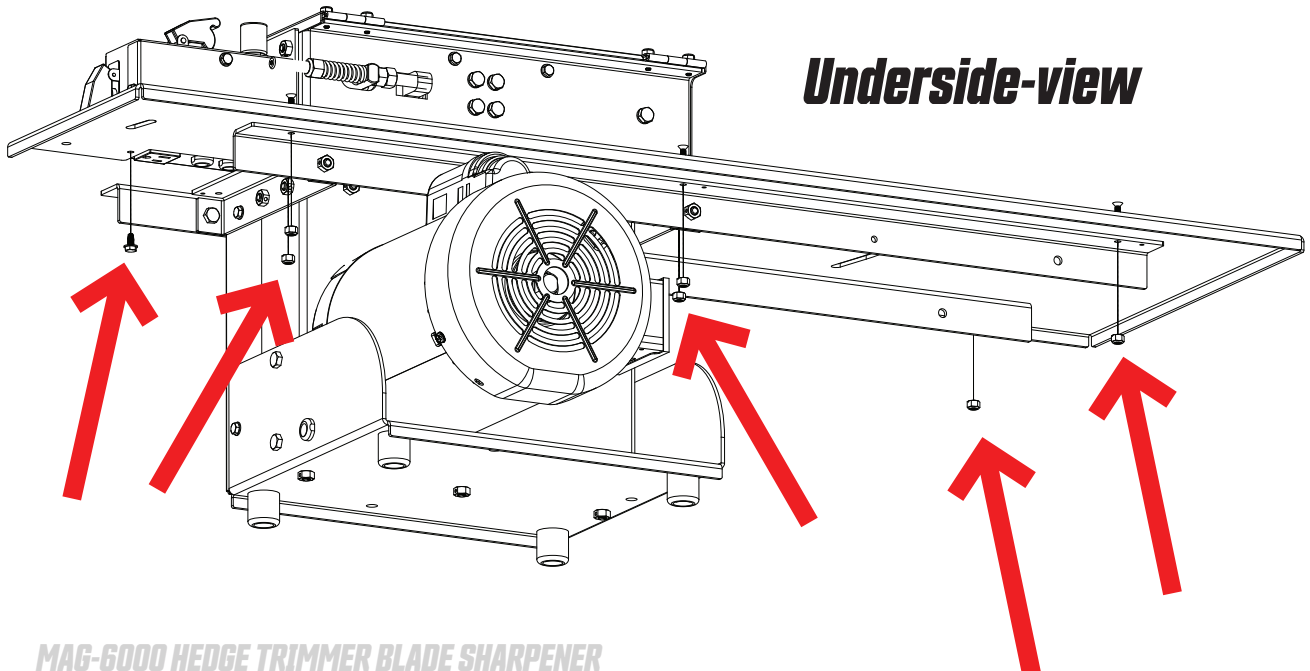
- T15 torx wrench & 11/32" open-end Wrench
- (7) 8-32 x 1/2" torx screws
- (7) #8 nylon insert nuts



Top-view



Underside-view



INSTALL THE SMALL REMOVABLE TABLE TOP

1. Install the large table top to the angled brackets.
2. Use four 8-32 x 1/4" Torx Flat Head T15 Torx screws
3. You will need the included T15 torx wrench
4. These screws go into threaded holes, there are no nuts.
5. This is because this table needs to be removable to change abrasive belts.
6. We use short 1/4" screws so that you can remove this cover quickly for belt changes.

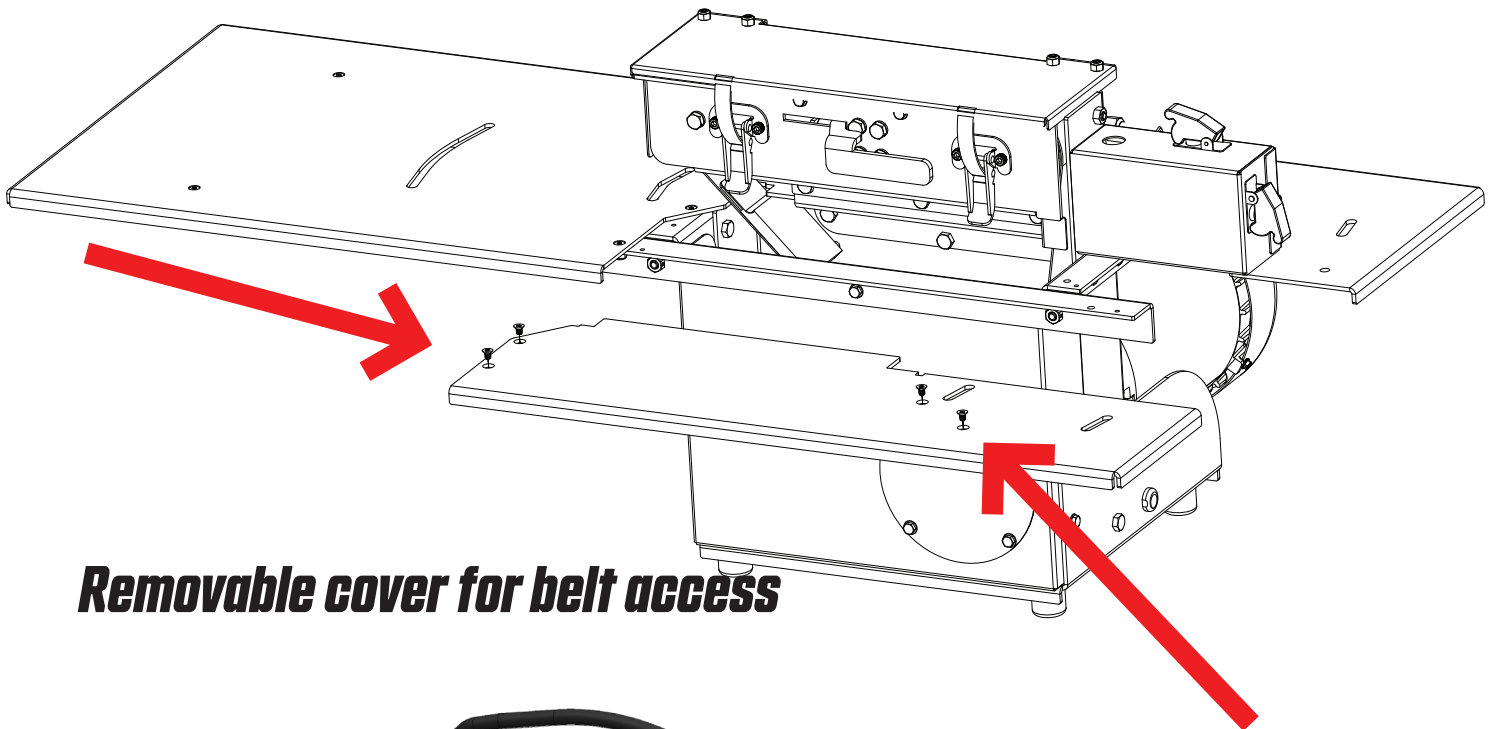
HARDWARE & TOOLS REQUIRED

- T15 torx wrench
- (4) 8-32 x 1/4" torx screws

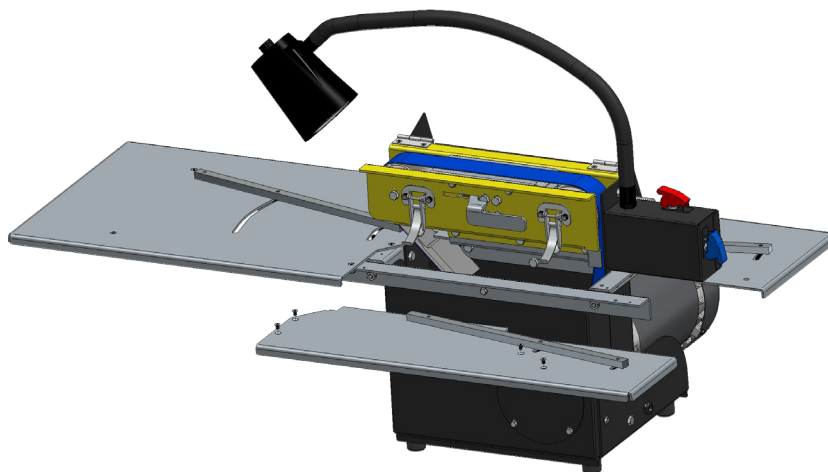


ONCE ALL SCREWS HAVE NUTS ON THEM.

1. FIRST tighten all the TORX screws in the LARGE table top.
2. Then tighten the four TORX screws in the SMALL table top.
3. Next tighten the 1/4-20 screws along the long support rails
4. Last tighten the 1/4-20 screws in the short brackets.
5. Doing this in the correct order will ensure table flatness.



Removable cover for belt access



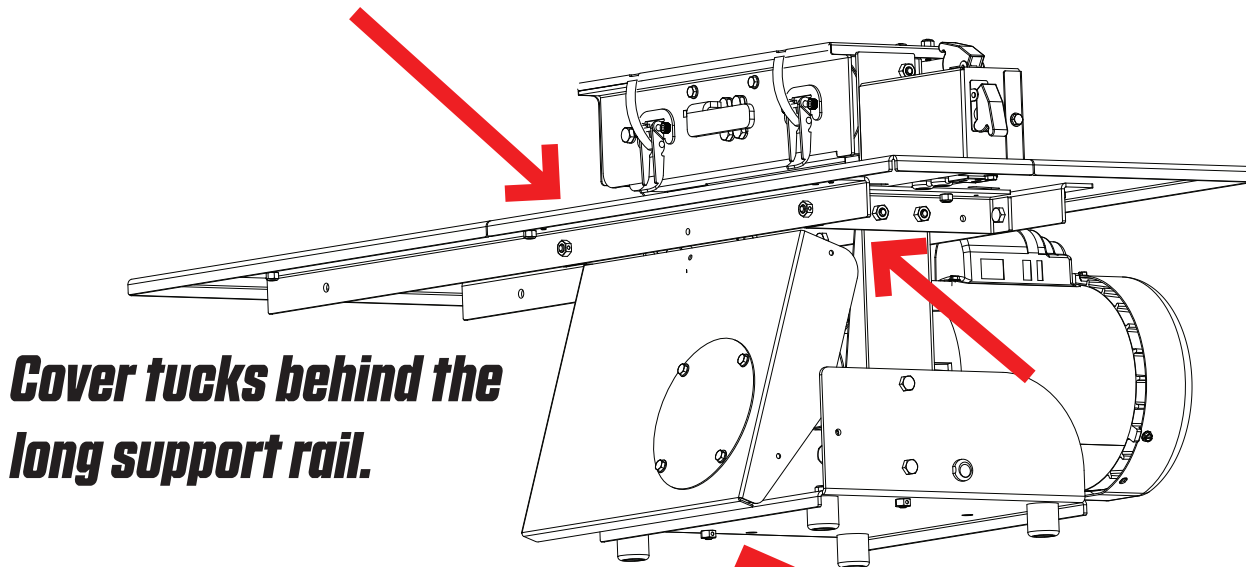
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INSTALL PORTED BELT COVER

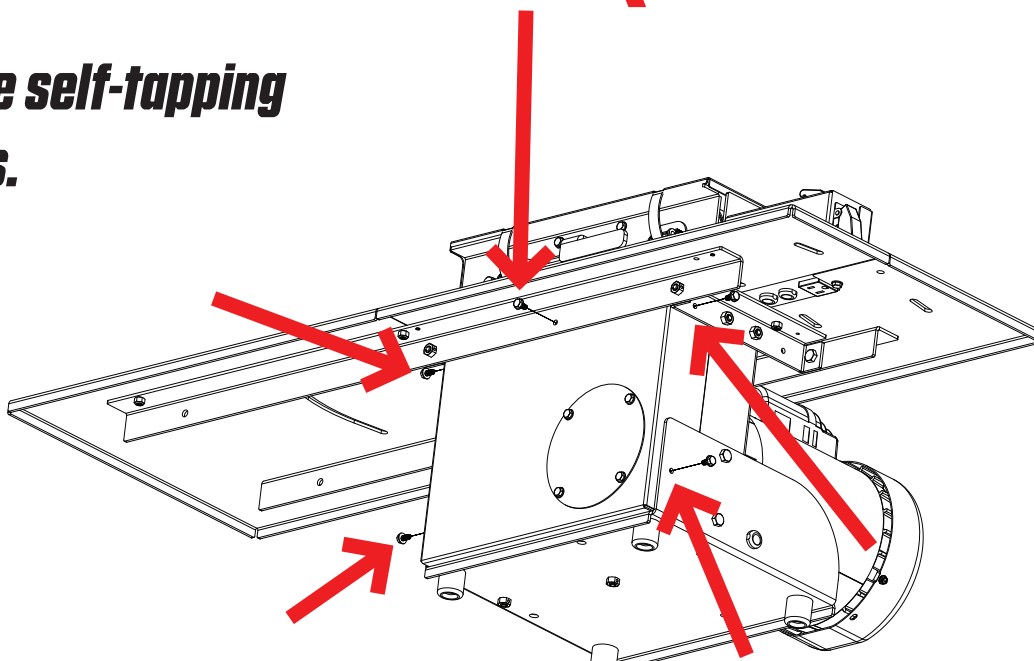
1. The top part of the cover tucks behind the long zinc plated support rail.
2. First get the top behind the long support rail, then pivot the bottom into place.
3. Notice the port hole is in the lower right-hand corner.
4. Use five #10 self-tapping sheet metal screws to keep this cover in place.
5. If you are using a MAG-200 Dust Collector you may remove the circular cover plate and install your part# 200-36 inlet flange 4" diameter.

HARDWARE & TOOLS REQUIRED

- 5/16" socket
- (5) #10 self-tapping screws



Use five self-tapping screws.

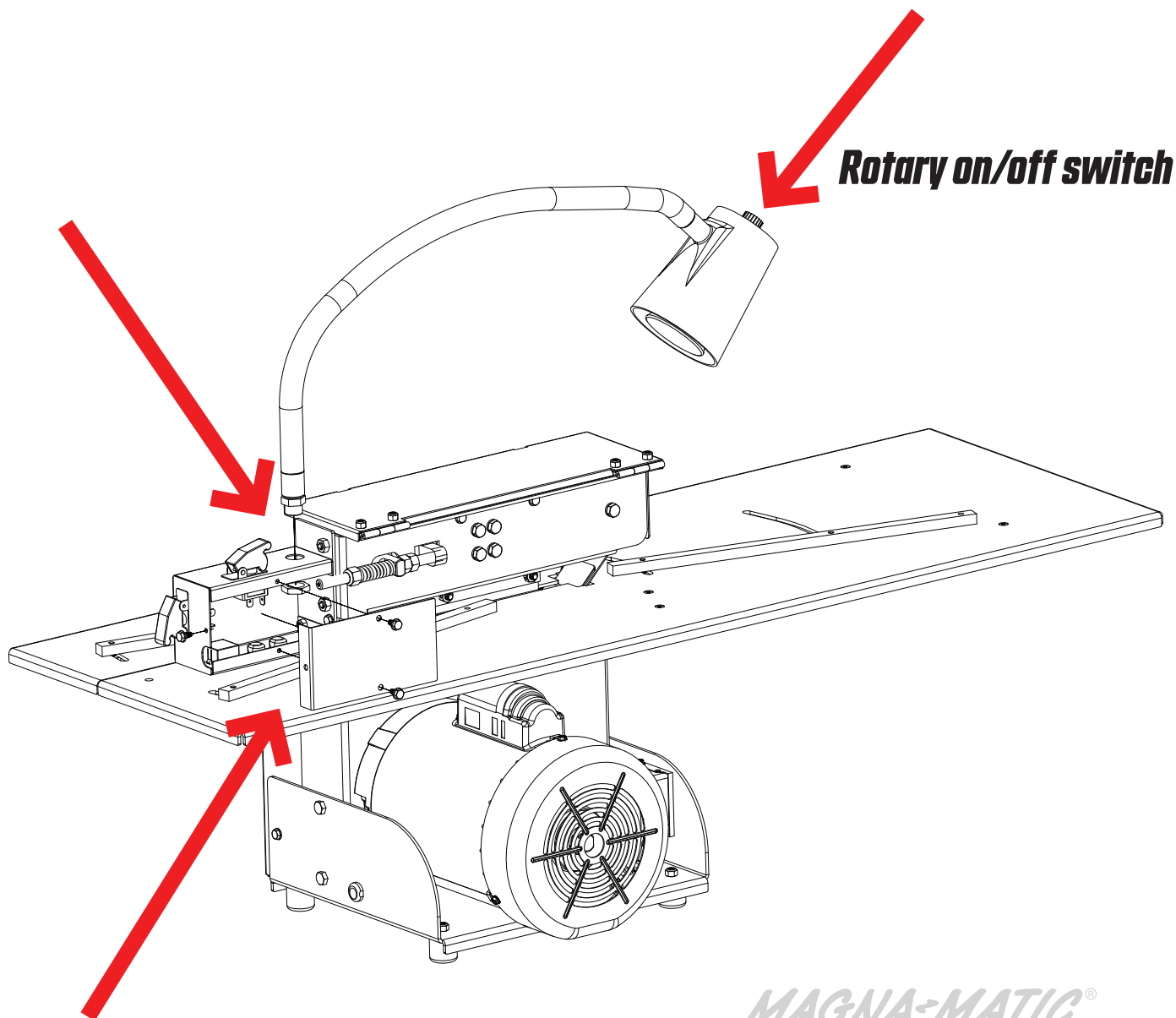


INSTALL TASK LIGHT

1. Remove the electrical box cover (three sheet metal screws)
2. Unscrew the 7/8" nut from the base of the light.
3. Run the light's wires through the hole next to the on/off switch so they go inside the electrical box.
4. Use the 7/8" nut to connect the task light neck to the electrical box and tighten it.
5. Use the three little wire junction boxes to connect the three wires from the light.
6. The little orange and blue levers are spring loaded, lift them up, insert the wire, then snap the lever down.
7. Lightly tug the wire to ensure it is held in the junction box.
8. All the black will be in one junction box.
9. All the white wires in one junction box.
10. All green wires in one junction box.
11. Tuck all the wires inside the electrical box and replace the cover.
12. Plug the unit in, and turn the light on with the rotary switch at the top of the light shade to test.

HARDWARE & TOOLS REQUIRED

- 5/16" socket
- 7/8" wrench
- 3/4" wrench

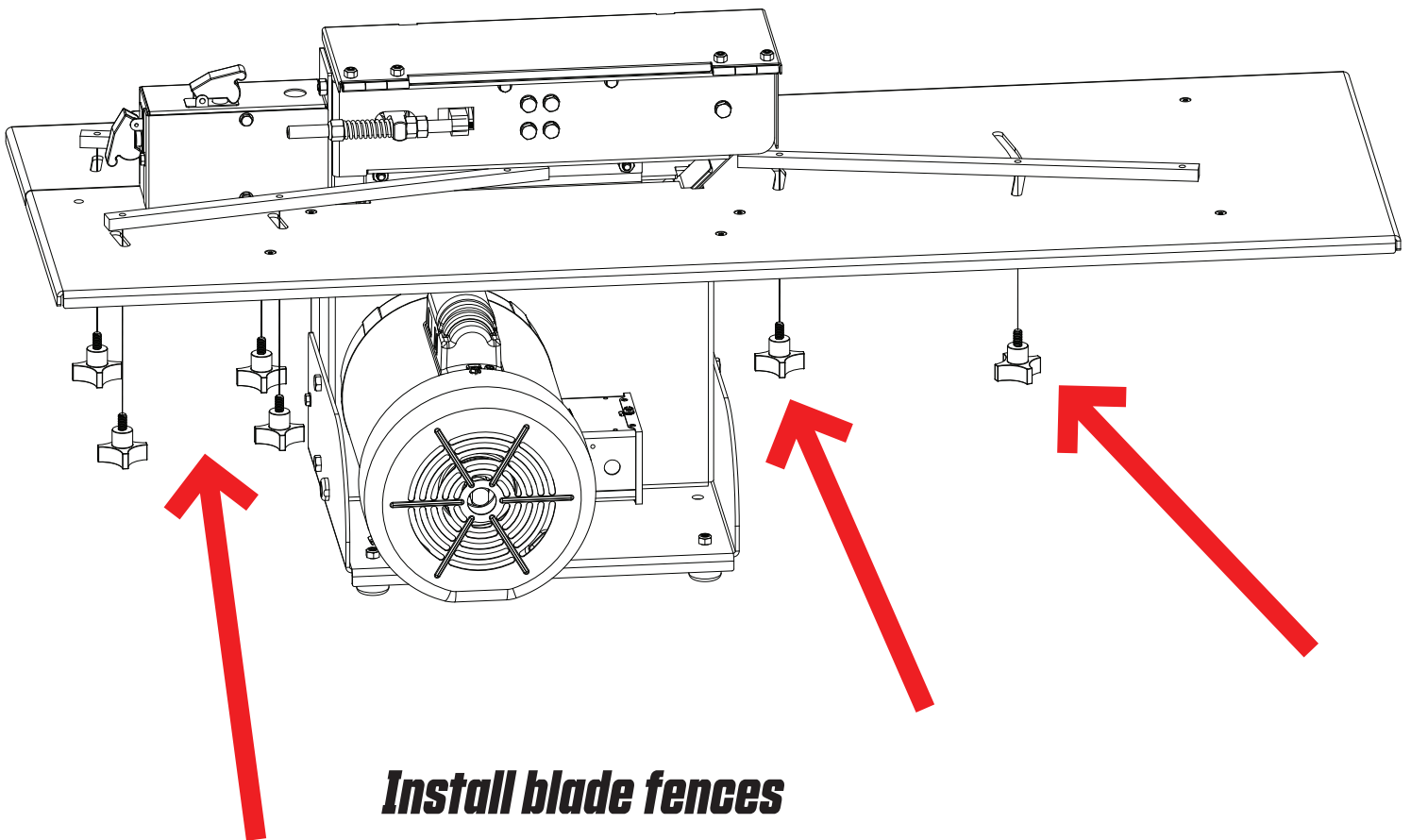


INSTALL BLADE FENCES

1. Install the three blade fences.
2. Locate the slotted holes in the table top.
3. Two fences are at the rear of the machine (near electrical box on each side)
4. The third fence is the front fence up near the abrasive belt.
5. Use two knobs in each fence to install them to the table top.
6. The knobs come up from the bottom of the table top and thread into the fences.

HARDWARE & TOOLS REQUIRED

- 6 knobs
- No tools required

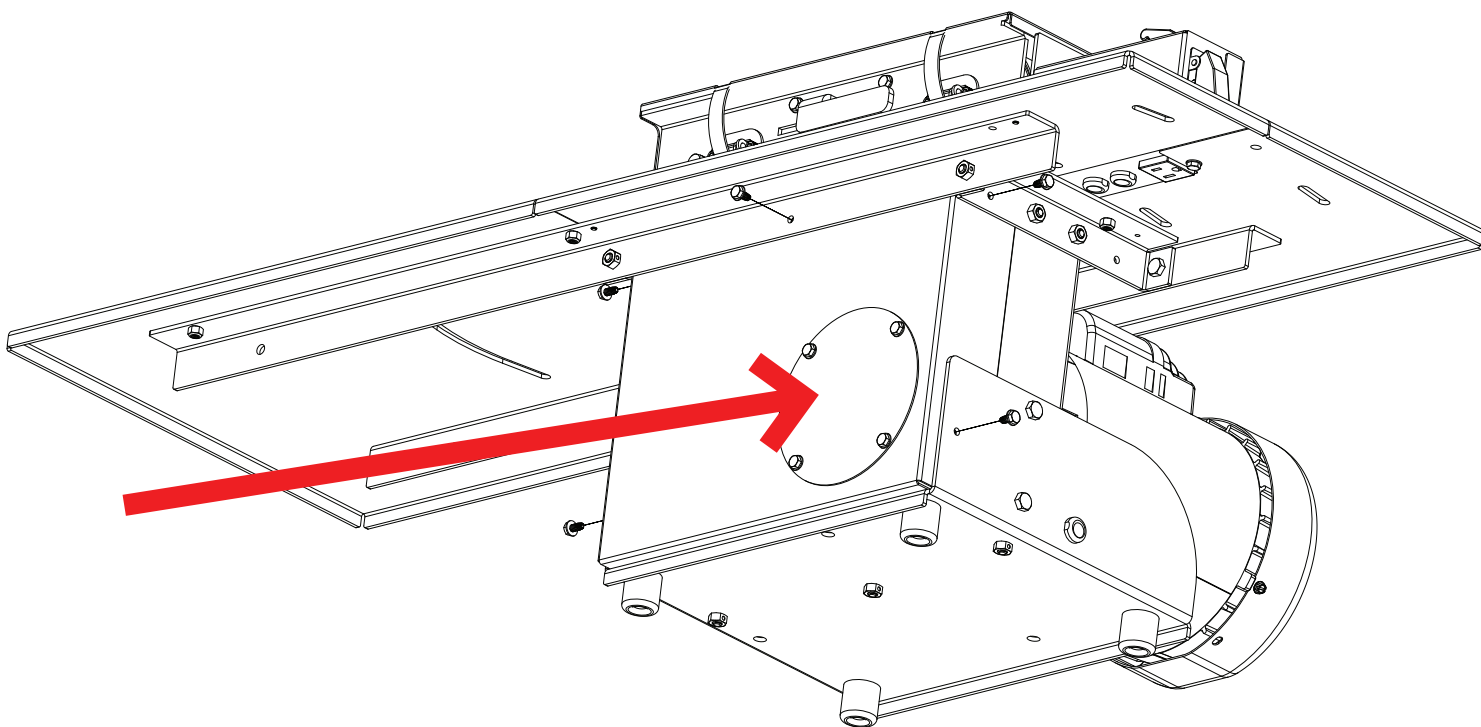


INSTALL INLET FOR DUST COLLECTOR

1. IF YOU PURCHASED A MAG-200 DUST COLLECTOR FOLLOW THESE STEPS.
2. Remove the circular cover by removing the four sheet metal screws.
3. Install the 4" inlet in place of this cover and use the same hardware.

HARDWARE & TOOLS REQUIRED

- 5/16" socket
- (4) #10 self-tapping screws





WARNING

WHEN USING ELECTRIC TOOLS, BASIC SAFETY PRECAUTIONS SHOULD ALWAYS BE FOLLOWED TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, AND PERSONAL INJURY.

TESTING THE MAG-6000

Before turning the unit on, test the unit by checking if the belt moves freely. Ensure the MAG-6000 ON/OFF switch is in the OFF POSITION, plug the MAG-6000 into a 15 amp, 110 volt outlet. Switch the ON/OFF switch to the ON POSITION to test the motor. The motor should achieve FULL speed in 1-2 seconds.

Test the task light by rotating the switch on the lamp shade. It is a rotary switch.

Test the auxillary outlet by plugging in your MAG-200 Dust Collector. Place the on/off switch of the dust collector in the ON position. Next place the on/off switch located under the blue cover to the ON position to have the dust collector turn on.

If it does not, (trouble shooting at the back of this manual) or contact MAGNA-MATIC (800-328-1110).

You are now ready to use your MAG-6000 Hedge Trimmer Blade Sharpener, be sure to scan the QR code below to watch videos how to use the machine and continue using this manual.



QUICK START
VIDEOS

SCAN ME



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FENCE ADJUSTMENT



WARNING

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CAUTION

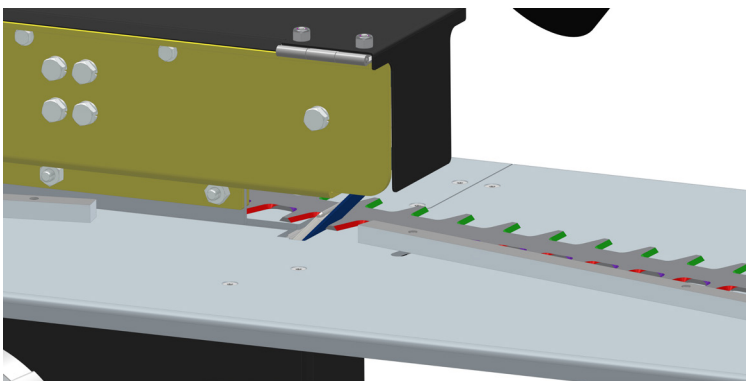
**TURN OFF
AND UNPLUG
BEFORE SERVICING!**

45 DEGREE EDGE ANGLE IS PERMANENTLY SET

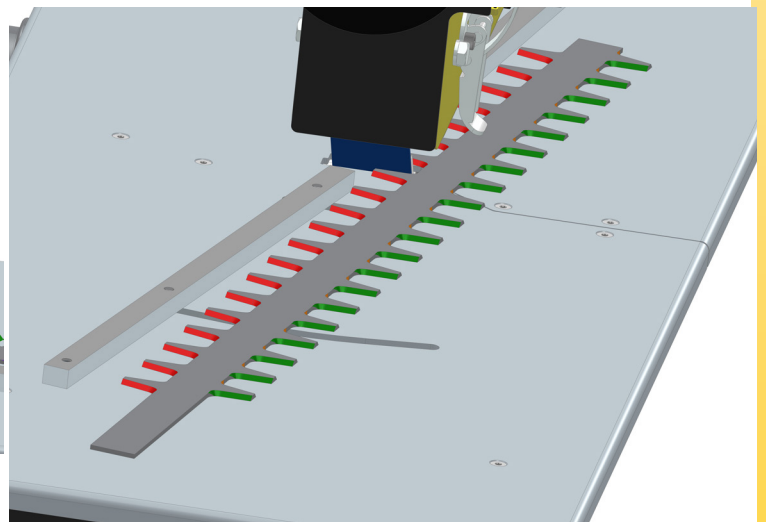
1. Starting on the side of the sharpener non-motor side.
2. Align the pitch of the tooth against the belt, ensure you feel full contact with the edge face (where you see grind lines) flat against the abrasive belt.
3. Make sure you are contacting the full depth of the tooth.
4. With one hand hold the blade down in this placement.
5. Slide the front fence up to the squared tips of the blade, then tighten the 2 knobs.
6. Slide the rear fence up to the squared tips of the blade, then tighten the 2 knobs.
7. Now the fences are set to grind the same pitch and depth on every tooth in that direction.
8. If the blade is double sided, you will repeat these steps on the other side of the sharpener.

PRO-TIP: If all of your blades are from the same mfg/model the rear fences never need to move again, you will only swing the front fence over. Use a blade placed against the rear fence to very quickly align the front fence.

EDGE COLORS: On a double-sided blade there are 4 different blade edge faces. In these images each tooth direction has a different color - this will help you see the direction each image is looking at the machine. Or pay attention to the orientation of the sharpener if you are viewing the on/off switches or the abrasive belt face.

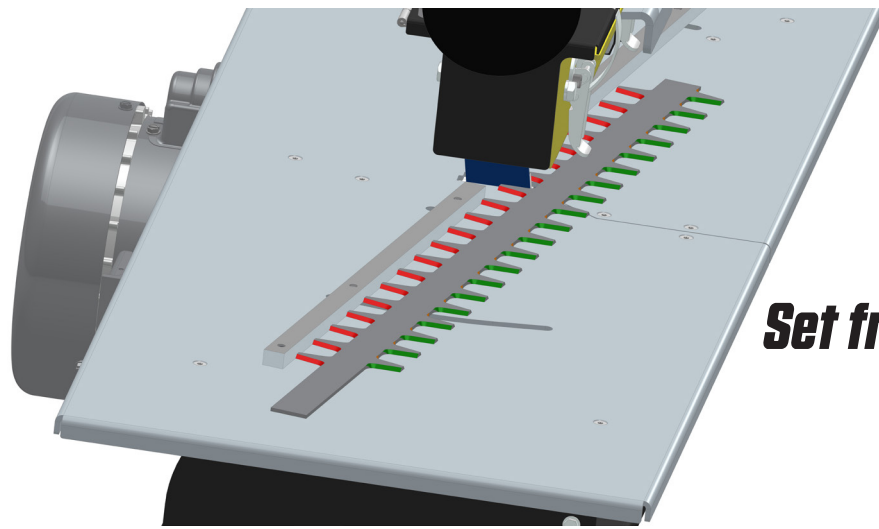


Align Tooth Pitch & Depth

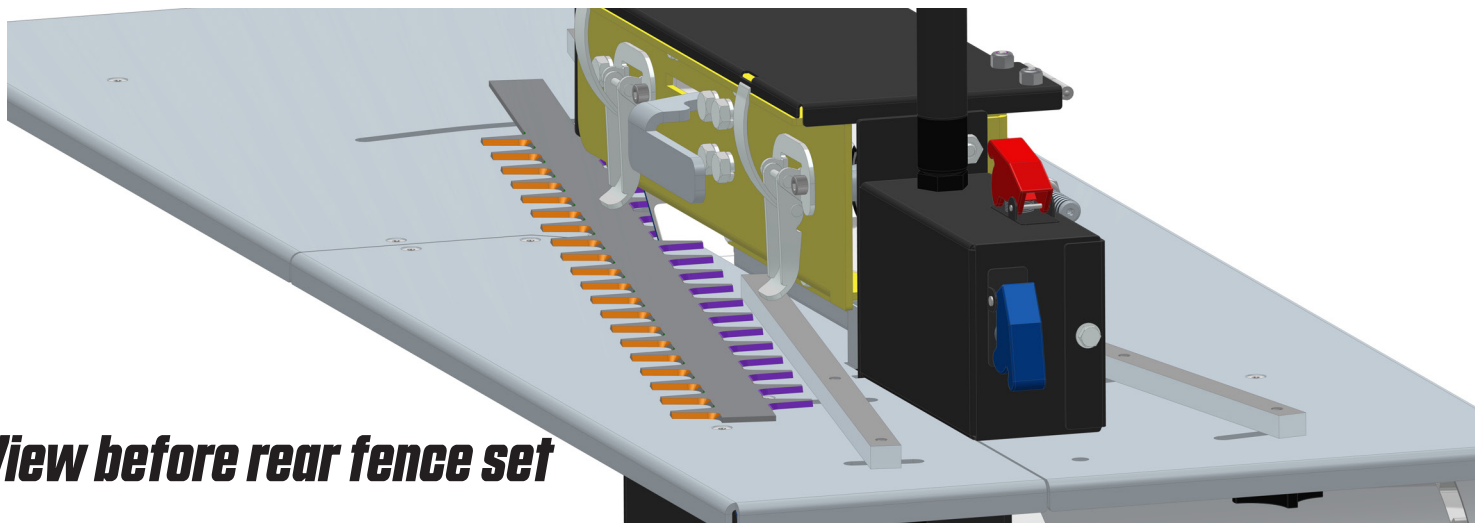


**Align Tooth Pitch & Depth
(another view)**

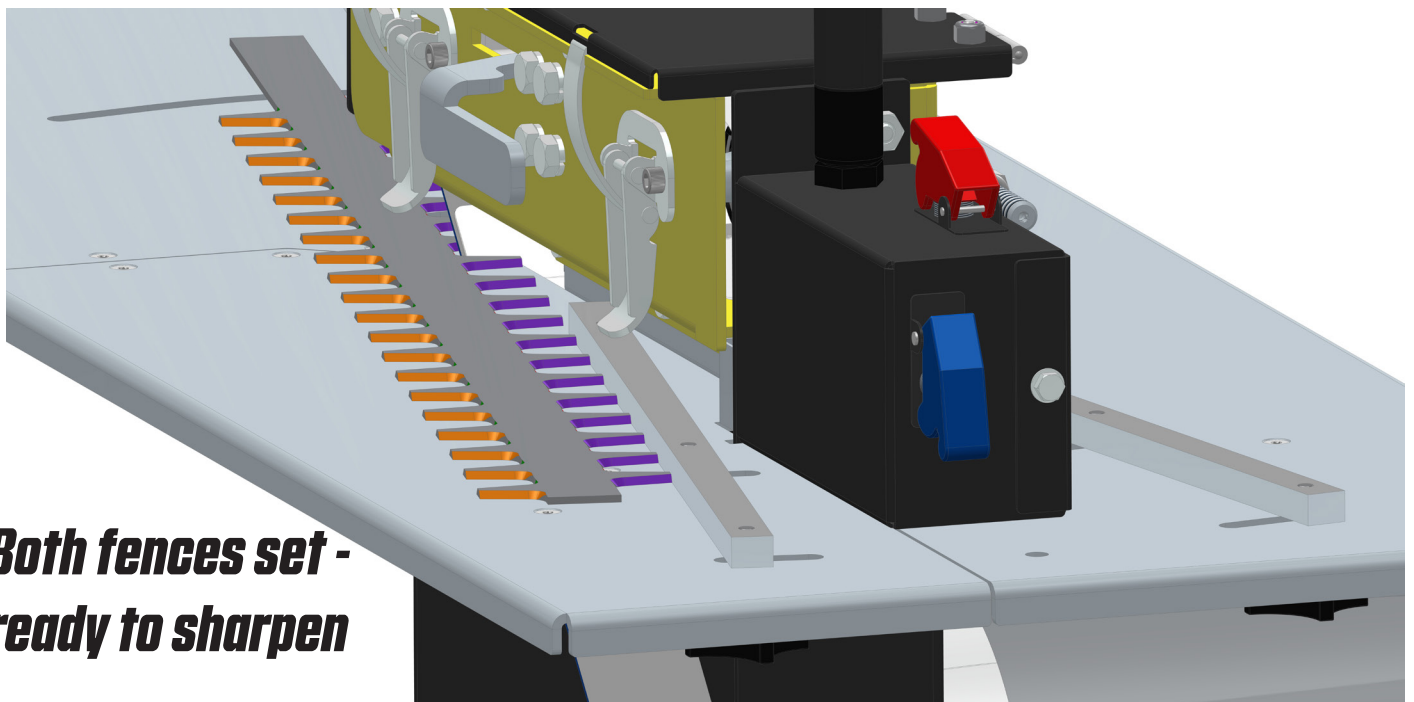
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Set front fence



View before rear fence set

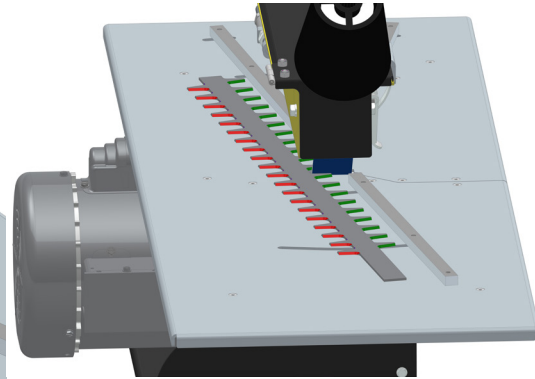
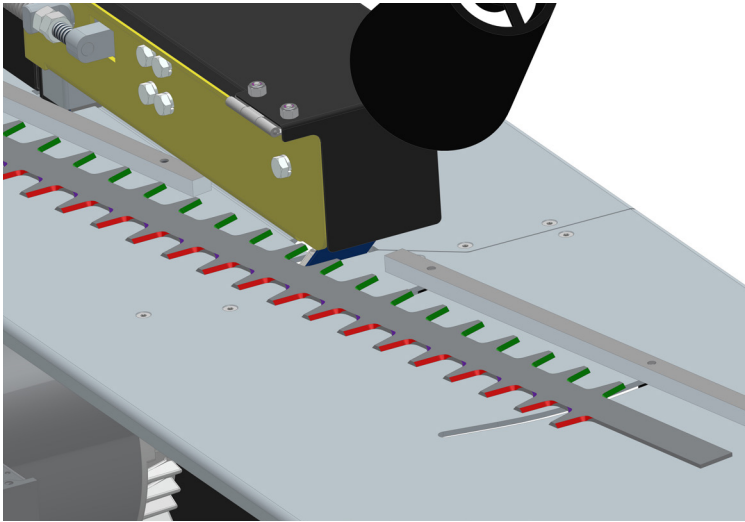


***Both fences set -
ready to sharpen***

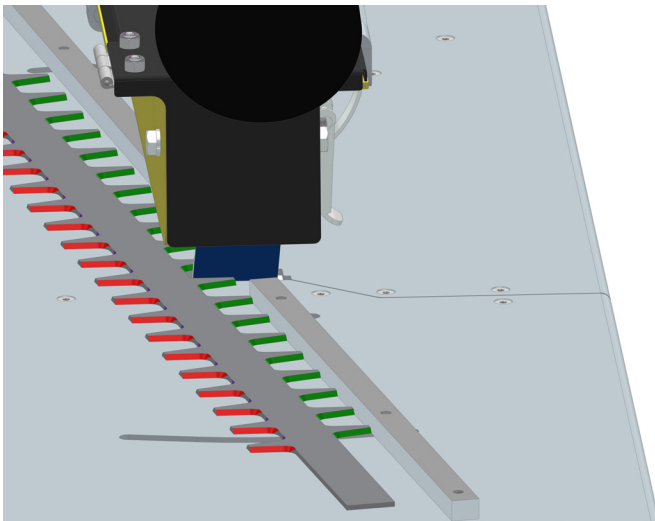
FENCE ADJUSTMENT

These are the same steps repeated on the “motor-side” of the sharpener.

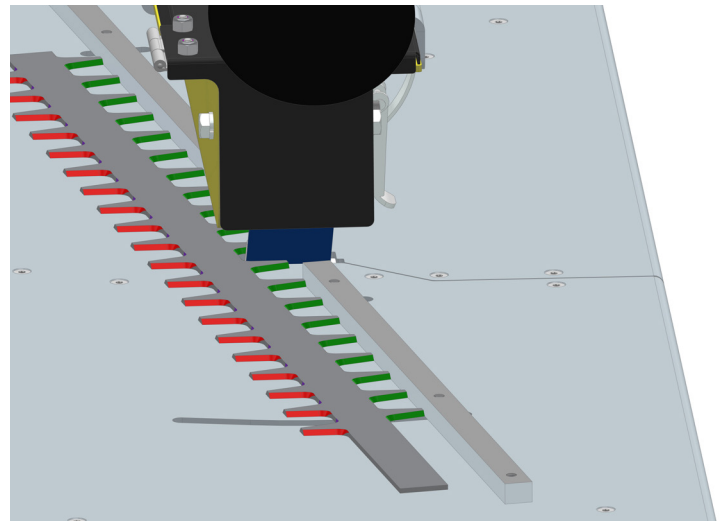
Align Tooth Pitch & Depth to the face of the abrasive belt.



Set front fence



Set rear fence



HOW TO SHARPEN A BLADE



CAUTION

BLADES HAVE SHARP EDGES - ALWAYS WEAR PROTECTIVE GLOVES AND SAFETY GLASSES!

WEAR PROTECTIVE CLOTHING WHILE HANDLING AND SHARPENING BLADES. WEAR SAFETY GLASSES AND PROTECTIVE GLOVES.

BLADE & SHARPENER PREPARATION

1. Clean the blade to its base material, using the MAG-12008 blade cleaner, or alternate cleaning process. Inspect the blade for fractures.
(never weld blades)
2. Check the straightness **(never straighten bent blades)**
3. Inspect the blade for nicks that may have rolled material over to the flat side of the blade. If this is the case deburr the underside of the blade.
4. Blades must have flat contact with the table top to ensure the correct edge angle.

HEDGE TRIMMER BLADE DEBURRING

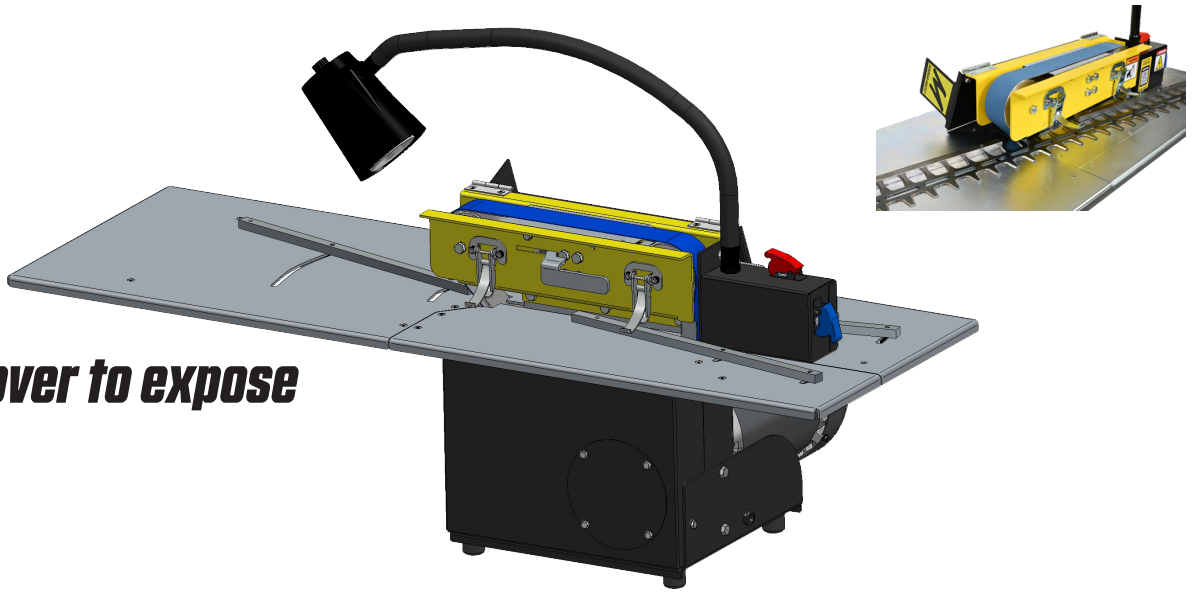
1. Open the top cover to expose the top of the belt
2. Switch the ON/OFF switch to ON position
3. Gently draw the blade across the belt at a slight angle, see images.

HEDGE TRIMMER BLADE SHARPENING

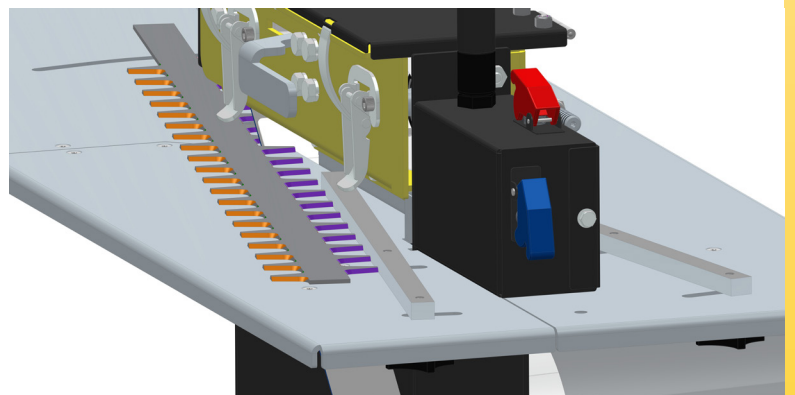
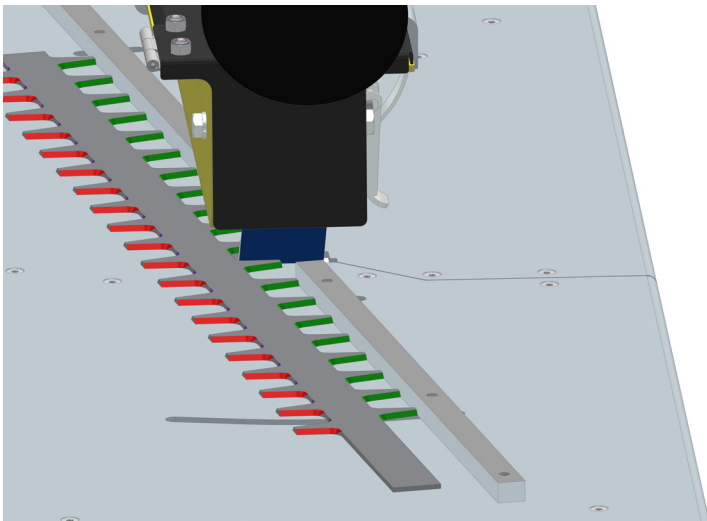
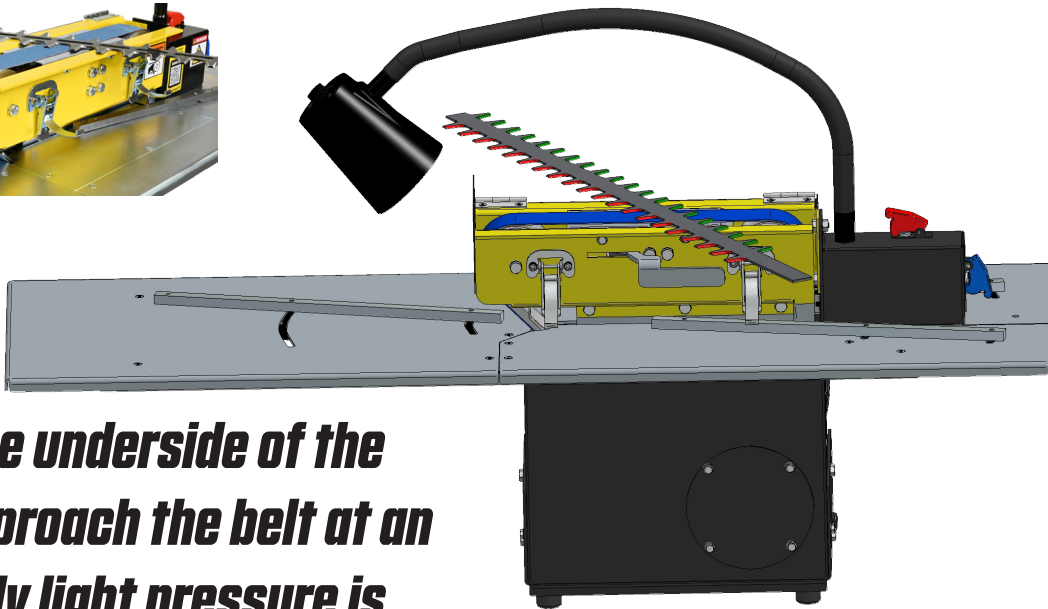
1. Close the top cover
2. Place the blade flat on the table top.
3. Push the blade up to the fence ensure the teeth are touching the fence.
4. Slide the blade into the belt grinder for a second or two.
5. Pull the blade away from the fence to index the next tooth.
6. Repeat this indexing motion for all the teeth.
7. If you have a double-sided blade you will need to turn it around and sharpen all those teeth.
8. Now stand on the motor-side of the sharpener and set the fences for the blade.
9. Repeat steps 3 through 7 to sharpen both sides of all the teeth on that side of the blade.
10. Lastly deburr the underside of the blade again after the sharpening process.
11. The blade is complete.



Open top cover to expose the belt.



Deburr the underside of the blade, approach the belt at an angle. Only light pressure is required.



ABRASIVE BELT INSTALLATION



CAUTION

TURN OFF
AND UNPLUG
BEFORE SERVICING!

INSTALLING AND CHANGING BETWEEN ABRASIVE BELTS

- Be sure the MAG-6000 power cord is unplugged.
- Open the top cover to expose the top of the belt
- Use the T15 torx wrench to remove the four screws to remove the small table top.
- Pull the lever to take the spring pressure off the belt.
- First slide the belt through the slit near electrical box off the rear pulley wheel.
- Then slide the belt off the front pulley past the belt backer.
- Look down in the cavity and slip the belt off the motor pulley.
- Reverse this process to install a new belt.
- Drop the belt down inside by the motor pulley, hook the belt on the motor.
- Slide the belt past the belt backer on the front pulley.
- Pull the belt to the slit by the rear pulley and slip it on to the rear pulley.
- See the belt looks centered on the pulley.
- Push the lever back to re-apply the spring pressure onto the belt.

Scan Here to buy
abrasives



Always inspect abrasive belts for possible damage - never mount a torn belt.

For optimum performance use only abrasive belts specified by Magna-Matic. ONLY NORTON® brand abrasive belts are used on MAGNA-MATIC® products for their quality and performance.

MAG-6000 OEM 100 grit belt = 6000-95

MAG-6000 optional 120 grit belt = 6000-96

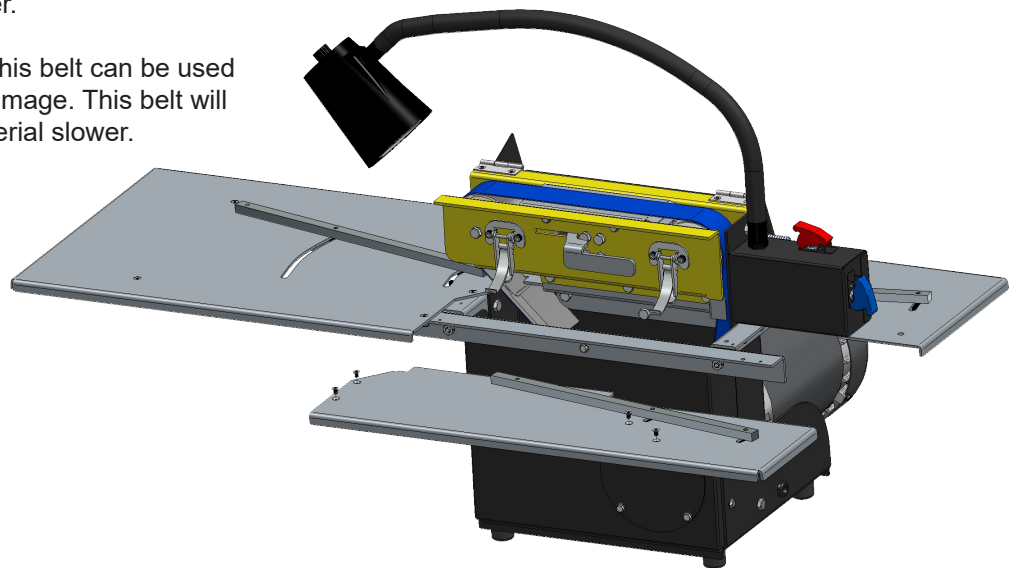
HOW TO CHOOSE THE CORRECT ABRASIVE BELT FOR YOUR HEDGE TRIMMER BLADE.

The 100 grit belt is best used to quickly sharpen blades that are in bad condition where more material must be removed to correct the angle or remove damage. This belt will have a rougher finish but remove material faster.

The 120 grit belt is the finishing belt or this belt can be used if the blade does not have significant damage. This belt will have a smoother finish but remove material slower.

Purchase replacement abrasives at:

<https://www.magna-matic-direct.com/grinding-wheels/>



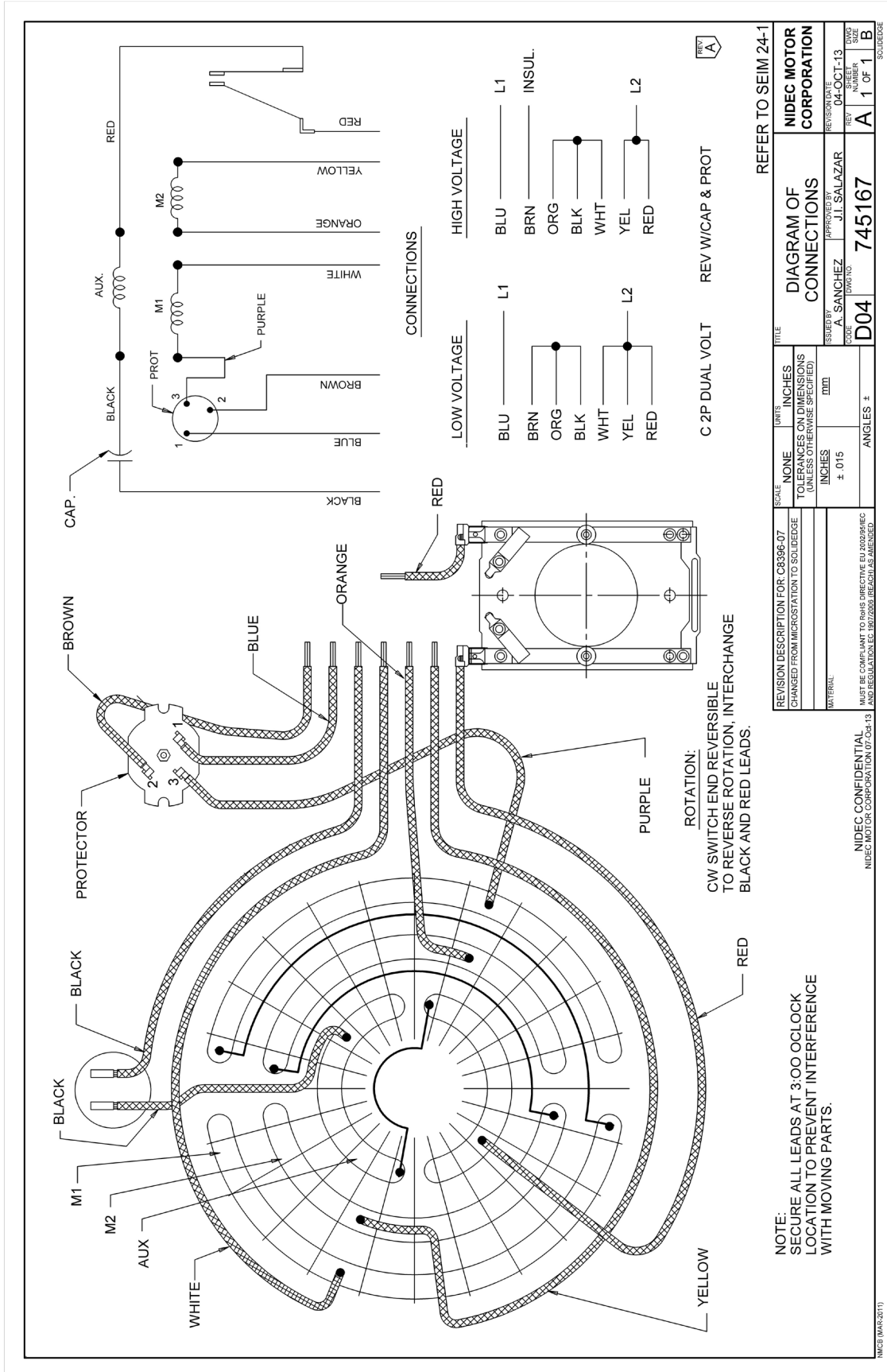
MAG-6000 SPECIFICATIONS



	MAG-6000 (North America)
LxWxH	41" x 14" x 19"
Weight	80 lbs
Ship Weight	65 & 23 lbs
Motor Specs	US MOTORS®
Horse Power	1
Motor RPM	3450
Duty Cycle	Continuous
Hertz	60
Volts	115
Phase	Single
Amps (run)	8
Capacitors	Dual
Motor Type	Industrial - Totally Enclosed
Insulation	Class F
Direction	Single Direction
Fan Cooled	Yes
Transmission	Abrasive belt driven
Abrasive Belt	NORTON® Abrasives
Wheel / Belt Dimensions	1.5" x 40" NORTON BLUE FIRE



MOTOR WIRING DIAGRAM



TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTION
Motor fails to start	Fan guard bent/damaged and contacting fan.	Replace fan guard
Motor has been running, then fails to start	Fuse or circuit breaker tripped.	Replace fuse or reset the breaker.
Motor has been running, then fails to start	Motor overloaded or load jammed.	Inspect to see that the load is free. Verify amp draw of motor versus nameplate rating.
Motor has been running, then fails to start	Capacitor may have failed.	First discharge capacitor. To check capacitor, set volt-ohm meter to RX100 scale and touch its probes to capacitor terminals. If capacitor is OK, needle will jump to zero ohms, and drift back to high. Steady zero ohms indicates a short circuit; steady high ohms indicates an open circuit.
Motor has been running, then fails to start	Starting switch has failed.	See wiring diagram and connect the black wire from the motor and the black wire from the cord to bypass the switch.
Motor runs but dies down	Voltage drop	If voltage is less than 10% of the motor's rating contact power company or check if some other equipment is taking power away from the motor. If motor is run using an extension cord, verify that this extension cord is properly sized for motor's current draw.
Motor takes too long to accelerate	Defective capacitor	Test capacitor per previous instructions.
Motor takes too long to accelerate	Bad bearings	Noisy or rough feeling bearings should be replaced.
Motor takes too long to accelerate	Voltage too low.	Make sure that the voltage is within 10% of the motor's nameplate rating. If not, contact power company or check if some other equipment is taking power away from the motor.
Motor overload protector continually trips	Ambient temperature too high.	Verify that the motor is getting enough air for proper cooling. Most motors are designed to run in an ambient temperature of less than 40°C. (Note: A properly operating motor may be hot to the touch.)
Start capacitors continuously fail.	Voltage to motor is too low.	Verify that voltage to the motor is within 10% of the nameplate value. If the motor is rated 110-125 V, the deviation must be calculated from 125 V.
MAG-6000 is vibrating	Bad motor bearings	Remove the grinding wheel, and run the MAG-6000. Inspect the motor shaft and bearings. This would only be the case if the machine is very old.
MAG-6000 is vibrating	Poor belt tension	Check idler pulley springs
MAG-6000 is vibrating	Bad drive shaft bearings	Check and replace bearings in the pulleys
Belt release lever will not actuate	Adjustment block jammed	Inspect the guide rods for debris, or check if any parts are jammed or something is interfering.



WARRANTY

MAGNA-MATIC CORPORATION (the "Manufacturer") warrants Manufacturer's products (the "Products") will be free from defects in manufacture by Manufacturer (the "Warranty"). The Warranty will be effective and valid for a period of one (1) or two (2) years, as indicated on the Warranty certificate or Manufacturer's website (<http://www.magna-matic.com>), beginning on the date in which Manufacturer ships the Product (the "Warranty Period") from manufacturer's facility directly to Manufacturer's distributor or customer/end user (the "Customer"). The Warranty shall obligate Manufacturer to repair or replace (in Manufacturer's discretion) defective Products as provided below. Manufacturer shall maintain records, including Manufacturing Process Instructions, for all Products for a period equal to the Warranty Period. Upon the expiration of the Warranty Period, Manufacturer will have no further obligation to Customer with respect to a Product that is non-conforming and/or defective for any other reason.

To take advantage of the Warranty, Customer must take the following three steps: (1) Customer must promptly notify Manufacturer after Customer becomes aware that it has a defective Product, which in all events must be within thirty (30) days of Customer's discovery of the defect and within the Warranty Period; and (2) Customer must provide detailed digital pictures and/or must return the defective Product to Manufacturer immediately thereafter and/or make the Product available to Manufacturer for inspection (at Manufacturer's request/discretion), and in no event more than thirty (30) days after any notification provided in (1) above; and (3) Customer must insure the defective Product until Manufacturer receives and accepts it. After Customer has taken the above steps, Manufacturer will evaluate the Product to determine if Customer's warranty claim is valid and to determine what, if any, remedy is available to Customer. Customer must return or make available all defective Products with complete documentation associated with the defective Product.

The Warranty shall be invalidated if: (1) damage to the Product is the result of misuse or abuse by Customer or any end user of the Product; or (2) if the Product has been modified by Customer or any end user of the Product; or (3) if any defects in the Products are caused as a result of Manufacturer following Customer's specifications in manufacture that contain any problems, faults, errors, miscalculations, or discrepancies in the specifications. If Manufacturer decides to repair or replace the defective Product, Manufacturer will ship the repaired or replaced Product (both, a "Repaired Product") F.O.B. the shipping point and all of the provisions in this Warranty pertaining to the Products will apply to the Repaired Product, including but not limited to, the risk of loss provisions set forth above. Notwithstanding the prior sentence, the Warranty Period for a Repaired Product will not be restarted, but instead will expire at the same time as though the Repaired Product was never a defective Product but rather the Product at all times.

THE WARRANTY PROVIDED HEREUNDER IS THE ONLY WARRANTY MANUFACTURER PROVIDES TO CUSTOMER, AND SHALL BE IN THE PLACE OF ANY OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, TITLE OR NONINFRINGEMENT, OR ANY OTHER OBLIGATION ON MANUFACTURER'S PART. NO ORAL OR WRITTEN STATEMENTS MADE BY MANUFACTURER, EXCEPT THOSE MADE IN THIS WARRANTY SHALL BE CONSIDERED A WARRANTY OR CONSIDERED TO HAVE ANY LEGAL EFFECT. ADDITIONALLY, NO SAMPLES, MODELS, OR PROTOTYPES MANUFACTURER PROVIDES TO CUSTOMER SHALL BE CONSIDERED A WARRANTY OR CONSIDERED TO HAVE ANY LEGAL EFFECT.

CUSTOMER'S EXCLUSIVE REMEDIES FOR MANUFACTURER'S BREACH OF WARRANTY SHALL BE ONE OF THE FOLLOWING: (A) THE REPAIR OR REPLACEMENT OF THE DEFECTIVE PRODUCT; OR (B) THE REFUND OF THE PRICE CUSTOMER PAID FOR THE DEFECTIVE PRODUCT. THE REMEDIES SET FORTH ABOVE SHALL BE DETERMINED IN MANUFACTURER'S SOLE DISCRETION. ANY SHIPPING COSTS ASSOCIATED WITH VALID WARRANTY PRODUCTS THAT MANUFACTURER AND CUSTOMER HAVE MUTUALLY AGREED UPON SHALL BE PAID BY MANUFACTURER.

UNDER NO CIRCUMSTANCES WILL MANUFACTURER BE LIABLE FOR ANY INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM THE SALE, MANUFACTURE, OR USE OF THE PRODUCT, WHETHER BASED UPON BREACH OF WARRANTY, BREACH OF CONTRACT, NEGLIGENCE, STRICT LIABILITY, OTHER TORT, OR ANY OTHER LEGAL THEORY. MANUFACTURER'S LIABILITY IN CONNECTION WITH THE SALE OR USE OF THE PRODUCT WILL NOT EXCEED THE PRICE OF THE PRODUCT UNDER ANY CIRCUMSTANCES. BY WAY OF EXAMPLE, IF A SINGLE PRODUCT CAUSES ANY DAMAGES, MANUFACTURER'S LIABILITY WILL NOT EXCEED THE PRICE OF THAT SINGLE PRODUCT. DAMAGES REFERRED TO IN THIS PROVISION INCLUDE, BUT ARE NOT LIMITED TO, LOSS OF PROFITS, REVENUE, OR USE OF THE PRODUCT; THE COST OF CAPITAL, SUBSTITUTE PRODUCTS, REPLACEMENT PRODUCTS, OR DOWN TIME; ANY CLAIMS OF THIRD PARTIES, INCLUDING, BUT NOT LIMITED TO, CUSTOMER'S CUSTOMERS OR OTHER USERS; DEATH; PERSONAL INJURY; AND INJURY TO PROPERTY.

CE DECLARATION OF CONFORMITY

Manufacturer Declaration

According to EC Machinery Directive 2006/42/EC, Annex II A

We, MAGNA-MATIC W4599 County Road IW Waldo, WI 53093, herewith declare, that the following machine complies with the appropriate basic safety and health requirements of the EC Directive based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed upon by us, this declaration will lose its validity.

Machine: MAG 12008, MAG 8000, MAG 9000, MAG-8100, MAG-8200, MAG-6000

Applicable EC Directives: EC Machinery Directive 2006/42/EC
EC Low - Voltage Directive 2006/95/EC

Applicable Harmonized Standards: BSENISO 12100:2010
BSEN 61029-1:2009+A11:2010
BSEN 61029-2-4:2011

Printed Name: Gerd F. Bauer II
Title: Vice President
Date: 1 January 2015

Authorized Signature:



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